



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5107-1
Job Sheet 187797



Part No: D5107-1

Job Qty: 6 ea

Part Name: Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/17/18

Job Tracking No:

Due Date: 1/3/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV A IPP REV:A 14.06.25 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs	1/3/19	1/3/19	0.00	0.00	Purchasing		DEC 27 2018
110	Packaging	6 pcs	1/3/19	1/3/19	0.00	0.00	Packaging2		DEC 27 2018
120	QC	6 pcs	1/3/19	1/3/19	0.00	0.00	QC6		61
130	Packaging	6 pcs	1/3/19	1/3/19	0.00	0.00	Packaging3-2		JAN 9 2019
140	QC21-SA	6 Ea	1/3/19	1/3/19	0.00	0.00	QC21		JAN 02 2019

Part Op 110 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 120 - QC6- All purchased or subcontracted products
130 - Identify as per dwg & Stock Location:
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5107-1P	Placard	6 pcs (1 ea)	100-Purchasing	5140322

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D5107-1P	6	0	0

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

It be found.

Plex 12/17/18 10:44 AM dart.lavoie.chantal

Container No: S140321



Part: D5107-1

Job No: 187797

Serial No/Batch: S140321

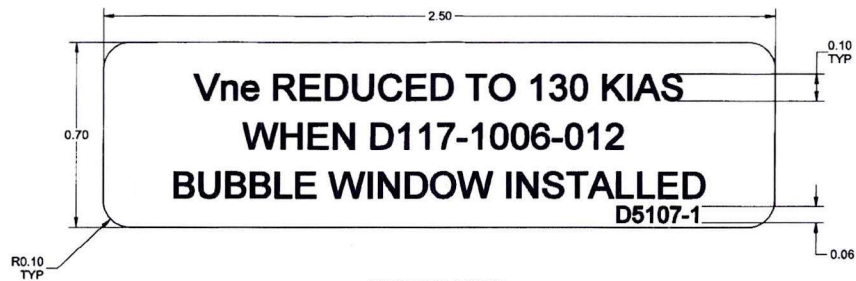
Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/27/18



D5107-1 PLACARD

RELEASED
2014-06-20

- NOTES:**
 1) MATERIAL: 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
 2) FINISH: N/A
 3) TOLERANCES: PER DART OSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: N/A
 8) WHITE TEXT ON BLACK BACKGROUND

A		NEW ISSUE		VS	14.04.22
REV.	DESCRIPTION			BY	DATE
DESIGN	VS	DART AEROSPACE LTD			
DRAWN	VS	HAWKESBURY, ONTARIO, CANADA			
CHECKED	DC	DRAWING NO.	D5107	REV. A	
MFG. APPR.	JLM			SHEET 1 OF 1	
APPROVED	MP	TITLE	PLACARD	SCALE	
DE APPR.	DS			NTS	
DATE	14.04.22				

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Dart Aerospace Ltd.
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Hawkesbury, ON
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Tel (613) 632-5200

PURCHASE ORDER PO042071

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042071
PO Date: 12/17/18
Due Date: 1/3/19
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pytm Terms: Net 30

Freight Terms:
Special Comments:

E-MAILED
DEC 18 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	187795	D3012-1P			Decal D3012-1 As Per Dwg D3012 Rev. A	Firmed	-	1/3/19	12 pcs	0 pcs	12 pcs	\$6.666666670/pcs	\$80.00
2	187796	D3428-1P			Placard D3428-1 : Various STC's As Per Dwg. D3428 Rev. A	Firmed	-	1/3/19	12 pcs	0 pcs	12 pcs	\$6.66666/pcs	\$80.00
3	187808	D4384-1P			Placard : Various STC's As Per Dwg D4384 Rev. A	Firmed	-	1/3/19	12 pcs	0 pcs	12 pcs	\$6.666666/pcs	\$80.00
4	187797	D5107-1P			Placard : Various STC's receive pcs	Firmed	-	1/3/19	12 Ea	0 Ea	12 Ea	\$6.666666670/Ea	\$80.00
5	187798	D5418-1P			Placard : Various STC's As Per Dwg D5418 Rev. A	Firmed	-	1/3/19	12 pcs	0 pcs	12 pcs	\$6.6666666/pcs	\$80.00

Grand Total: \$400.00



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PURCHASE ORDER PO042071

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 12/17/18 2:13 PM dart.tsimiklis.chrisoula

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 47378
Date: 12/20/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
12 /	D3012-1P. ✓	6.6667		6.6667	80.00
12 /	D3428-1P. ✓	6.6667		6.6667	80.00
12 /	D4384-1P. ✓	6.6667		6.6667	80.00
12 /	D5107-1P. ✓	6.6667		6.6667	80.00
12 /	D5418-1P. ✓	6.6667		6.6667	80.00
	PO# 042071 ✓				
	Attn: Chrisoula				
	Subtotal:				400.00
	H - HST				
	HST				52.00
Thank you for your business / Merci de faire affaire avec nous					

Shipped By:	Tracking Number:	HST: 825007651RT0001	Total Amount	452.00
Comment: WO24317			Amount Paid	0.00
Sold By:			Amount Owing	452.00

***** CERTIFICATE of CONFORMITY *****

Manufacture:

Studio SL2

Purchase order #:

042071

Packing Slip#

WO#24317

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name): D3012-1P, D3428-1P, D4384-1P, D5107-1P, D5418-1P.

DAS
61
9-89

Quantity:

60

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: Dec 20, 19

Authority:

3m

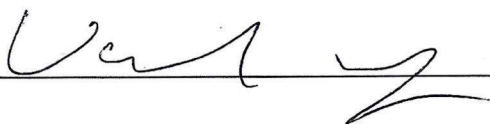
Approval:

Valerie Young

Date: (yyyy/mm/dd)

2018/12/20

Signature:



Title:

Office Admin.